



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

RBW6505G00831-3G-25

Job Sheet 169805



U/R
VAP OK AS IS REV 2
12/22/2017

Part No: RBW6505G00831-3G-25

Job Qty: 2 ea

Part Name: Mount Plate



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 12/22/17

Job Tracking No:

Due Date: 12/29/17

Created By: Marie Lajeunesse

Type: Stock

Description:

Note: URF17-785 DWG RBW6505G00831-3G Rev2TEO IPP Rev A 17.11.21 New issue DP Verify DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	2 Ea	12/28/17	12/28/17	0.00	0.00	Start Up Waterjet2		OK 17/12/23
110	Waterjet	2 pcs	12/28/17	12/28/17	0.00	0.17	Waterjet 2 OMAX		OK 17/12/23
120	QC	2 pcs	12/28/17	12/28/17	0.00	0.00	QC2		OK 17/12/23
122	Mill Conv	2 pcs	12/29/17	12/29/17	0.00	0.50	Mill Conv 1		J.C. 18-01-11
124	QC	2 pcs	12/29/17	12/29/17	0.00	0.00	QC2 Machining-4		J.C. 18-01-11
130	QC	2 pcs	12/29/17	12/29/17	0.00	0.00	QC8		FK 18-11-13
140	QC	2 pcs	12/29/17	12/29/17	0.00	0.00	QC5		38
150	Outsource	2 pcs	12/29/17	12/29/17			ATG001-VC	10	OK 18-01-11
160	Packaging	2 pcs	12/29/17	12/29/17	0.00	0.00	Packaging2		OK 18-01-11
170	QC	2 pcs	12/29/17	12/29/17	0.00	0.00	QC6		38
180	Packaging	2 pcs	12/29/17	12/29/17	0.00	0.00	Packaging3		OK 18-01-11
190	QC21-SA	2 Ea	12/29/17	12/29/17	0.00	0.00	QC21		21 FEB 05 2018

Part Op 110 - 1-Cut as per Dwg (AUGUSTA FOLDER) Dwg Rev: 2 Prog Rev: 2 2-DRILL TO SIZE AND DEBURR

Descriptions: 122 - TAP HOLES AS PER DWG

150 - Issue P/O to ATG: 028542 -ANODIZE COLOR CLEAR, PER IAW MIL-A-8625F TYPE 2 CLASS 1, Water sealant -Certificate of Conformity is required

JAN 22 2018

Job Allocations

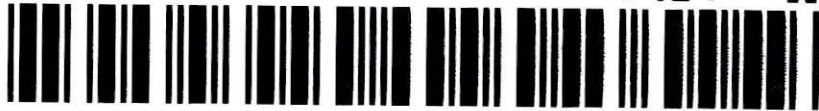
Operation	Component Part	Required	Inventory	Allocated	Std Qty
90-Start up Operation	M6061T6B0.500X7.000	1	11	0	0

Part Specifications

Specifications could not be found.

Plex 12/22/17 10:56 AM Dart.lajeunesse.marie

DART
AEROSPACE
S026914



Mount Plate

PART NO: RBW6505G00831 - 3G - 25

Revision:

Operation:

Change No:

Start up Operation

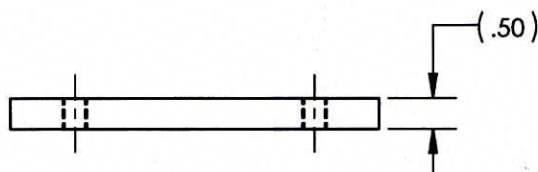
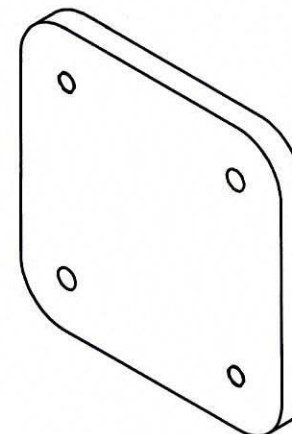
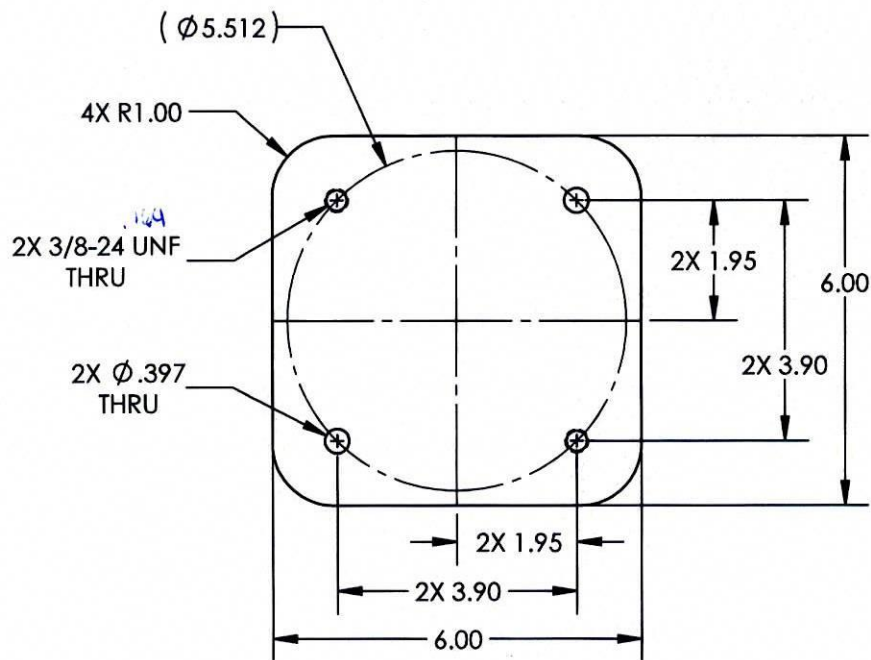
Mfg Date: 12/23/17
Job No: 169805

Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K64 1K7
CANADA
TEL: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

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REVISIONS				
REV	DESCRIPTION	DATE	INITIAL	APPROVED
2	-25 CHD 3/8-24 AND Ø.397 HOLE LOCATIONS FROM 2X 1.90 AND 2X 3.80 TO 2X 1.95 AND 2X 3.90 AND ADDED Ø5.512 BOLT CIRCLE REF.	7/12/2013	RJC	4/12/13

TEO ATTACHED



(-25)

MOUNT PLATE

UNDER REVIEW

URF17-785 VM

17.12.14

RED BARN MACHINE	
TROLLEY ADAPTER, TGB SUPPORT	
DWG NO. RBW6505G00831-3G-25	REV 2
MAT'L 6061	DRAWN BY: CLOUGH
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES .XXX ± .005 FRACTIONS ± 1/32 .XX ± .01 ANGLES ± 5° .X ± .1	APPROVED <i>D Weil</i>
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R 2. DIMENSIONAL LIMITS APPLY AFTER PLATING	SPEC MIL-A-8625F, TYPE II, CLASS I USED ON MODEL AW139
SCALE 1:3	DATE 1/20/2012 SHEET 15 OF 16

DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____		DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐		AGAINST DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Thermoforming ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Composite ☐ Water Jet ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Supplier ☐ Engineering ☐ Quality ☐ Other ☐					
Date :		Step #:		QTY Effective :			MRB (QSI042) Approval Completed By Lead hand / Supervisor Approval Verification QC / QA Coordinator Approval		
Description Work Order Deviation				Disposition					
Root Cause		FAULT CATEGORY							
Environment ☐	No Re-verification ☐	Pressure/Forced ☐	Temperature/Cure ☐	Power Loss/Surge ☐	Positioned Wrong ☐				
Design ☐	Operator ☐	Bending ☐	Set-up ☐	Folio/Program ☐	Outside Dimensions ☐				
Doc/Data ☐	Offset/Setup ☐	Centre Not Concentric ☐	BOM/Route ☐	Grain ☐	Over/Under tolerance ☐				
Equip/Tooling ☐	Supplier ☐	Cracks ☐	Broken/Damage/Defect ☐	Weld ☐	Part Incorrect ☐				
Handling/Pre ☐	Training ☐	Crimp/Kink/Ripple/Wave ☐	Inspection Incomplete/Unqualified ☐	Wrong Stock Pulled ☐	Part Lost/Missing ☐				
Material ☐	Use for Testing ☐	Cuffs ☐	Contamination ☐	Out of Sequence ☐	Part Moved ☐				
Internal Transport ☐	Poor Information ☐	Crushing ☐	Countersink ☐	Off-set ☐	Drawing ☐				
Tribal Knowledge ☐	Rushing ☐	Heat Treat ☐	Cut Too Short ☐	Mislabeled ☐	Finish ☐				
LOA ☐	Product Improvement ☐	Wave/Twist in Tube ☐	Instructions Incomplete/Unclear ☐	Fit/Function ☐	Misread ☐				
Substation ☐	Process Improvement ☐	Marks/Chatter ☐	Drill Holes ☐	Misaligned/off center ☐	Turning Sequence ☐				
Past Expiry Date ☐	Manufacturing Process ☐	OTHER : _____							
Misidentified ☐	Past Due ☐								



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER PO038842

Supplier: ATG001-VC
A.T.G. Industries Inc
731 INDUSTRIELLE ROAD
ROCKLAND
ON
K4K 1T2 Canada
Phone: 613-446-4544
Fax: 613-446-4556

Attention: Lalande, Marc-Andre

Ship To: 1270 Aberdeen Street
Hawkesbury
ON
K6A 1K7 Canada
Phone: 613-632-5200

PO No: PO038842

PO Date: 1/22/18

Due Date: 2/2/18

Purchase Order

Revision:

Revision Date:

Ship-To Contact: Baker, Diane
dbaker@dartaero.com

Via: Ground

Pymt Terms: Net 30

Freight Terms:

Special Comments:

E-MAILED
JAN 30 2018

Items

Line Item	Job	Part	Description	Status	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
1	170696	D5069-1-Rework	Hardpoint Adapter ISSUE P/O: _____ TO ATG ANODIZE BLACK AS PER DWG D5069 REV. B	Firmed	2/2/18	4 pcs	0 pcs	4 pcs	\$9.39/pcs	\$37.56
Line Item Note RUSH RUSH !!!!!										
2	170700	D5553-1-Rework	Bracket ISSUE P/O: _____ TO ATG ANODIZE BLACK AS PER DWG D5553 REV. A	Firmed	2/2/18	4 pcs	0 pcs	4 pcs	\$9.39/pcs	\$37.56
Line Item Note RUSH RUSH !!!										
3	168270	646.9812	Lower Cutter Deflector Issue P/O to ATG : _____ Hard Anodize, Color Black and Prime as Per Dwg 646.9800 Rev. A	Firmed	2/2/18	6 pcs	0 pcs	6 pcs	\$20.64/pcs	\$123.84
4	168234	646.3411	RH Wiper Deflector Issue P/O to ATG : _____ 1- Black Anodize as per Dwg 646.3400 2- PRIME AS PER DWG, SEE NOTE #2 Certification of Conformity is required	Firmed	2/2/18	6 pcs	0 pcs	6 pcs	\$13.14/pcs	\$78.84
5	168233	646.3410	LH Wiper Deflector Issue P/O to ATG : _____ 1- Hard Anodize, Color Black and Prime as per	Firmed	2/2/18	2 pcs	0 pcs	2 pcs	\$13.14/pcs	\$26.28



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PURCHASE ORDER PO038842

Items										
Line Item	Job	Part	Description	Status	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
6	170243	RB877528-4-3	Dwg 646.3400 Handle Issue P/O to ATG: ANODIZE COLOR BLACK, AS PER DWG RB877528-4-3 REV. 3	Firmed	2/2/18	4 pcs	0 pcs	4 pcs	\$7.24/pcs	\$28.96
7	170103	RB T102103-5	Retainer -Issue P/O to ATG: ANODIZE COLOR CLEAR, PER IAW MIL- A-8625F TYPE 2 CLASS 1 WATER SEAL	Firmed	2/2/18	20 pcs	0 pcs	20 pcs	\$7.24/pcs	\$144.80
8	170304	D2348	Wearplate (Key Way) Issue P/O: Black Anodize per Dwg D2348 Rev. C	Firmed	2/2/18	20 pcs	0 pcs	20 pcs	\$3.39/pcs	\$67.80
9	170385	RBD29905-15	Center Plate -Issue P/O to ATG : PO -ANODIZE COLOR RED, PER IAW MIL-A- 8625 TYPE-2 CLASS-2, Water sealant	Firmed	2/2/18	12 pcs	0 pcs	12 pcs	\$10.78/pcs	\$129.36
10	168296	647.1816	Support LH ISSUE P/O: HARD ANODIZE, COLOR BLACK AND PRIME AS PER DWG 647.1800 REV. A	Firmed	2/2/18	4 pcs	0 pcs	4 pcs	\$14.14/pcs	\$56.56
11	165054	RBT400228M-3	Cylinder -Issue P/O to ATG: PO -ANODIZE COLOR RED, PER IAW MIL-A- 8625 TYPE-2 CLASS-2 AS PER DWG RBT400228M-3 REV. 1	Firmed	2/2/18	2 pcs	0 pcs	2 pcs	\$10.78/pcs	\$21.56
12	169805	RBW6505G00831-3G-25	Mount Plate -Issue P/O to ATG: -ANODIZE COLOR CLEAR, PER IAW MIL- A-8625F TYPE 2 CLASS 1, Water sealant AS PER DWG RBW6505G00831-3G- 25 REV. 2	Firmed	2/2/18	2 pcs	0 pcs	2 pcs	\$7.24/pcs	\$14.48
13	169323	RBT400228M-1		Firmed	2/2/18	4 pcs	0 pcs	4 pcs	\$10.78/pcs	\$43.12



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PURCHASE ORDER

PO038842

Items										
Line Item	Job	Part	Description	Status	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
			Plate : URF17-706 -Issue P/O to ATG: PO -ANODIZE COLOR RED, PER IAW MIL-A- 8625 TYPE-2 CLASS-2 AS PER DWG RBT400228M-1 REV. 1							
Grand Total:										\$810.72

Order Notes

Procurement Quality Clauses
A005 right of entry
A012 chemical and physical test report
A016 personnel qualification
A017 raw material identification (as applicable)

A022 Apical Processing
A024 process certifications
A026 certification of material conformance

A041 quality management system
A042 dart notification by supplier
A043 retention of quality documents

A048 counterfeit parts avoidance, detection, mitigation and disposition program

A049 supplier awareness

Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit www.dartaerospace.com for further explanation.

CL
JB

Plex 1/30/18 11:07 AM dart.baker.diane



A.T.G. Industries Inc.
731 Industrielle Street
Rockland, ON K4K 1T2
Canada

Ph: (613) 446-4544

Fax: (613) 446-4556

Pack List

Number: 914524

Date: 31-Jan-18

To

Dart Aerospace Ltd
1270 Aberdeen St
Hawkesbury, ON K6A 1K7

Ship To

Chantal Lavoie
Dart Aerospace Ltd
1270 Aberdeen St
Hawkesbury, ON K6A 1K7

Ph: 613 632-9577

Fax: 613 632-1053

Ph: 613 632-9577

Fax: 613 632-1053

Terms		Ship Via	
		OUR TRUCK	
Quantity	Description		
	Please reference this document's Pack List number on all correspondences regarding this shipment. If you have any questions, please contact us.		
2 ea	Part: RBT400228M-3 Cylinder Anodize per MIL-A-8625F, Type II, Class 2, Red, .0004-.0010" (.4 - 1 mils). Job: 22414		Rev: 1 PO: PO038842 Line: 11
2 ea	Part: RBW6505G00831-3G-25 Mount Plate Anodize per MIL-A-8625F, Type II, Class 1, Clear, .0004-.0010" (.4 - 1 mils), Water Sealant Job: 22415		Rev: 2 PO: PO038842 Line: 12
2 ea	Part: RTB400228M-1 Plate Anodize per MIL-A-8625F, Type II, Class 2, Red, .0004-.0010" (.4 - 1 mils). Job: 22416		Rev: 1 PO: PO038842 Line: 13
4 ea	Part: RB877528-4-3 Handle Anodize per MIL-A-8625F, Type II, Class 2, Black, .0004-.0010" (.4 - 1 mils). Job: 22409		Rev: 3 PO: PO038842 Line: 6
20 ea	Part: RB T102103-5 Retainer Anodize per MIL-A-8625F, Type II, Class 1, Clear, .0004-.0010" (.4 - 1 mils), Water Seal Job: 22410		Rev: C PO: PO038842 Line: 7
12 ea	Part: RBD29905-15 Center Plate Anodize per MIL-A-8625F, Type II, Class 2, Red .0004-.0010" (.4 - 1 mils), Water Sealant Job: 22412		Rev: 5 PO: PO038842 Line: 9
Made in Canada.			



A.T.G. Industries Inc.
731 Industrielle Street
Rockland, ON K4K 1T2
Canada

Ph: (613) 446-4544

Fax: (613) 446-4556

Pack List

Number: 914524

Date: 31-Jan-18

To

Dart Aerospace Ltd
1270 Aberdeen St
Hawkesbury, ON K6A 1K7

Ship To

Chantal Lavoie
Dart Aerospace Ltd
1270 Aberdeen St
Hawkesbury, ON K6A 1K7

Ph: 613 632-9577

Fax: 613 632-1053

Ph: 613 632-9577

Fax: 613 632-1053

Terms	Ship Via
	OUR TRUCK
Quantity	Description
	CERTIFICATE OF CONFORMANCE A.T.G Industries Inc. certifies that all items in this shipment conform to the requirements. Date: <u>01/02/2018</u> Certified Signature: <u>[Signature]</u> Receiver Signature: <u>[Signature]</u> A.T.G Industries Inc. is AS9100 Registered and Nadcap Chemical Processing Accredited. Note: This Packing Slip may contain parts that have been PLATED. Items that are plated may be subject to natural tarnishing and it is suggested that they be inspected within 24 hours of receipt. Made in Canada.